



CAUTION - READ MANUAL & ALL NOTES BEFORE INSTALLING OR OPERATING CONTROL - SEE NOTE 1. NO CIRCUIT CALIBRATION OR ADJUSTMENT EVER REQUIRED.

WELDING TRANSFORMERS

PARTS LIST - CONTROL SECTION. Table with columns: QUANTITY, DESIG., PART NO., DESCRIPTION. Includes items like Dial Plate, Transformer, and Solenoid.

PARTS LIST - CONTACTOR SECTION. Table with columns: QUANTITY, DESIG., PART NO., DESCRIPTION. Includes items like Terminal Strip, Transformer, and Solenoid.

ENTRON RS485 DRIVER BOARD DIP SWITCH SETTINGS CHART. Table with columns: DIP SWITCH POSITION, POSITION 4, POSITION 3, POSITION 2, POSITION 1.

CURRENT SENSING COIL/SENSOR APPLICATION CHART. Table with columns: COIL/SENSING MODEL, CURRENT TRANSFORMER OR SECONDARY CURRENT COIL PART NUMBER, CONTACTOR SIZE.

CAUTION WATER HOSE BURST HAZARD. Cooling water must be flowing when power is on.

CAUTION SEE NOTE 2. Control Shipped is wired for 460 VAC Operation unless otherwise specified.

ENTRON CONTROLS INC. SCALE DATE, DRAWN BY, CHK'D BY, APPROVED BY. Includes drawing number 421438-008 A and revision history.